

■ ECO <input type="checkbox"/> ECR	NO. <b>4026</b>	EFF DATE OF CHG <b>2/22/94</b>	REQUESTED BY J. JONES	PREMIER	PAGE <u>1</u> OF <u>3</u>
<b>REASON FOR CHANGE</b>		DOCUMENTS EFFECTED 206-AA-1002		SYSTEM INSTALL, MOUNTING PROVISIONS, BELLY	MATL DISPOSITION
DRAWING IMPROVEMENT				REWORK	STORE <input type="checkbox"/> IN MFG.
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>				SERIAL NO EFF 206 SERIES	SCRAP <input type="checkbox"/> USE AS IS <input type="checkbox"/>

DISPOSITION/COMMENTS  
REV. "IS" B

THIS IS AN UNINCORPORATED  
ECO  
(STC SH3763SW)

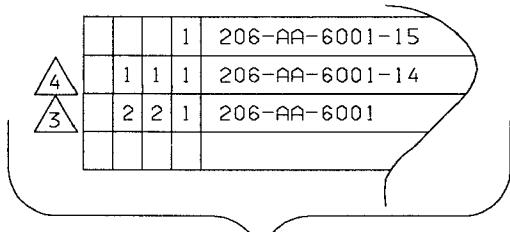
### DESCRIPTION

#### SHEET 1

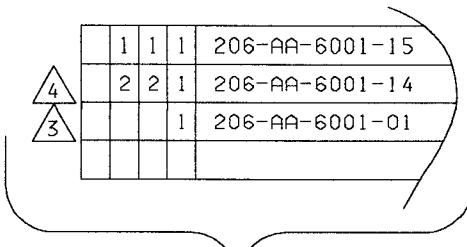
"ADDED" NOTE 6 ZONE 8D

6. BOND ITEM 4 & 5 TO AIRCRAFT SKIN WITH ITEM 8.

"CHANGED" PARTS LIST ZONE 4B



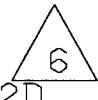
"WAS"



"IS"

#### SHEET 1A

"ADDED" FLAG NOTE  
ZONE 8D & 2D.



NEXT TO ITEM 4 & 5 CALL-OUTS

#### SHEET 2

"ADDED" FLAG NOTE  
ZONE 6D, 5D, 5C, & 2C.



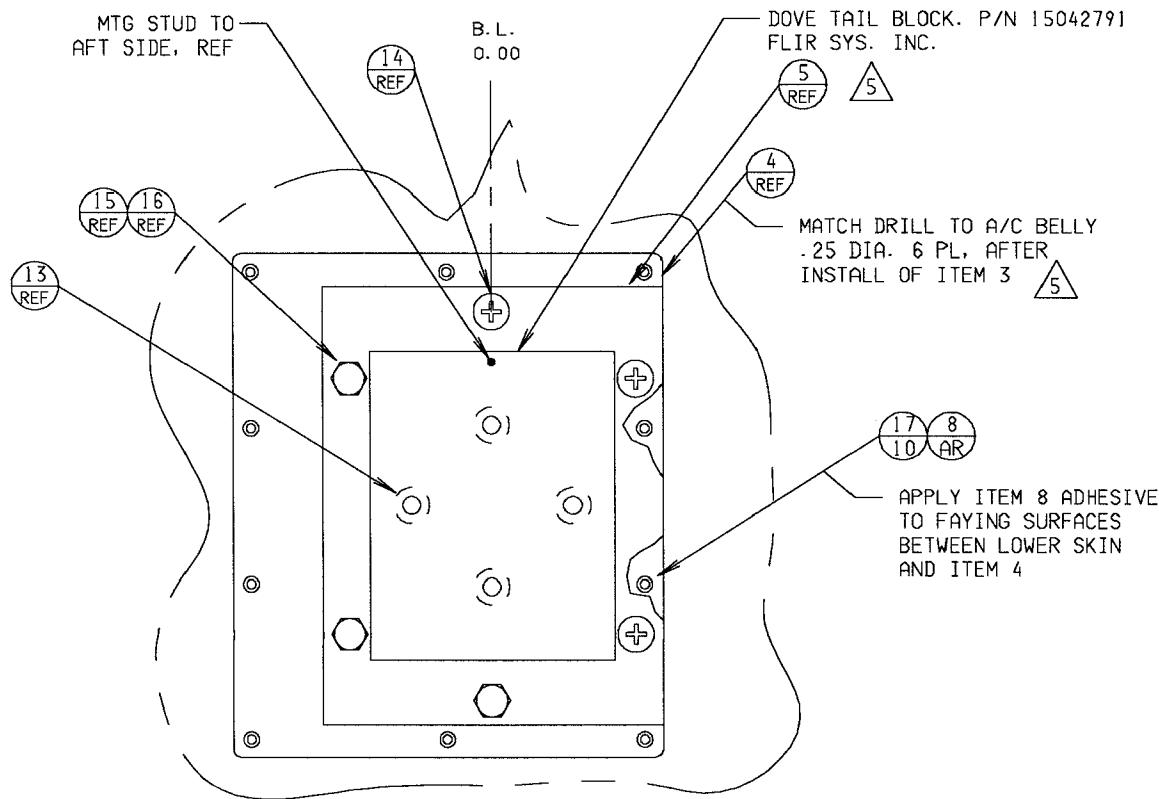
IMPACT INTERCHANGEABILITY DRAWING CHANGE SPECIFICATION SPARES	YES <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	NO <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	PROCUREMENT ACTION YES <input type="checkbox"/> <input type="checkbox"/>	NO <input checked="" type="checkbox"/>	PRIORITY 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input type="checkbox"/>	CHANGE CLASSIFICATION ■ RECORD □ PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/> □ PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>	
PREPARED BY R. MADARIS	DATE 2/22/94	PROJECT ENG	DATE	<i>By [Signature]</i>	DATE 2/22/94	FAA SUBMITTAL YES	
CHECKED BY <i>[Signature]</i>	DATE 2/22/94	MFG	DATE	PROD SPRT	DATE	ENGRG APPR <i>[Signature]</i>	DATE 2/22/94

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## SHEET 1A CONTINUED

## "CHANGED" SECTION B-B ZONE 2C



## SECTION B-B

SCALE .75=1  
LKG UP AT BELLY  
FINISH; PAINT ALL PARTS  
EXCEPT DOVETAIL BLOCK TO  
MATCH ACFT BELLY

"WAS"

## SHEET 2 CONTINUED

"CHANGED" MADE THE SAME CHANGE TO SECTION D-D ZONE 3B  
THAT WAS MADE TO SECTION B-B ZONE 2C SHEET 1A

## "CHANGED" CALL-OUT ZONE 5A

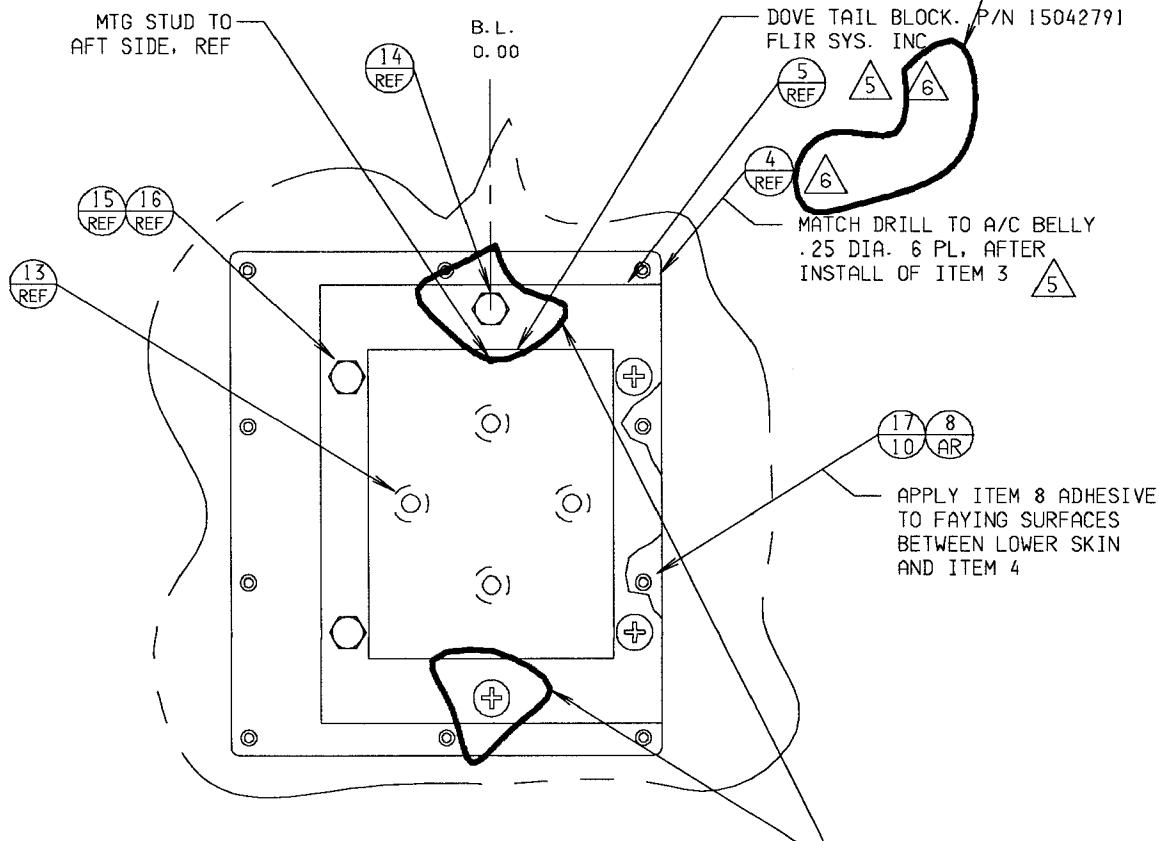
"WAS" LOCATE ITEM 4 DOUBLER AS SHOWN.  
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)  
CLECO IN PLACE. OPEN HOLES TO .25 DIA.  
THRU AND ENLARGE HOLES THRU ITEM 3  
DOUBLER AND TOP SKIN ONLY TO .375 DIA.  
CORE OUT HONEYCOMB ALL AROUND TO FORM  
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER  
HOLES, PER DETAIL "E"  
INJECT ITEM 8 WHILE HOLDING INSERTS  
IN PLACE WITH SCREWS FROM BOTTOM.

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## SHEET 1A CONTINUED

## "CHANGED" SECTION B-B ZONE 2C



## SECTION B-B

SCALE .75=1  
LKG UP AT BELLY  
FINISH: PAINT ALL PARTS  
EXCEPT DOVETAIL BLOCK TO  
MATCH ACFT BELLY

"IS"

## SHEET 2 CONTINUED

## "CHANGED" CALL-OUT ZONE 5A

"IS" LOCATE ITEM 4 DOUBLER AS SHOWN,  
MATCH DRILL A/C FLOOR .128 DIA (#30 DRILL)  
CLECO IN PLACE. OPEN HOLES TO .25 DIA.  
THRU AND ENLARGE HOLES THRU ITEM 4  
DOUBLER AND TOP SKIN ONLY TO .375 DIA.  
CORE OUT HONEYCOMB ALL AROUND TO FORM  
1.00 DIA. CAVITY. INSTALL ADHESIVE FILLER  
HOLES, PER DETAIL "E"  
INJECT ITEM 8 WHILE HOLDING INSERTS  
IN PLACE WITH SCREWS FROM BOTTOM.

"CHANGED"

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